(30) Chapter 4, para. 142. First position stoppage, columns 3, 4 and 5. Delete the details under (3) in each column and substitute:

"(3) (i) Top plate rotates, but gun does not fire.

(ii) Stopping is repeated, after changing the breech block.

(3) [3] Defective firing pin or fouling in the firing pin hole in the breech block.

(ii) (a) Weak force of blow due to a weak return spring or sluggish action.

(ii) (b) Insufficient protrusion of firing pin.

(31) Chapter 4, para. 142. Third position stoppage, immediate action D. Delete the details in columns 3, 4 and 5, and substitute:

"(1) Gun fires but repeats stoppage.

(1) [1] Defective extractor or extractor spring.

(1) Remove the magazine. Clear the chamber. Change the breech block. Replace the magazine and continue firing.

(ii) Dirty chamber.

(2) [2] Defective or dirty ammunition.

(ii) Correct maintenance of gun.

(ii) Ensure that ammunition is clean when loading magazine.

(32) Chapter 4, para. 142. At the end of the stoppage table insert:

"Note.—If the gun develops too high a rate of fire, it may cause certain of the stoppages, due to the breech block racing the magazine. The remedy for this is to keep the small gas escape hole in the gas plug clean."